## Safety Recordkeeping for the Craft Brewery

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## Agenda

- What triggers an OSHA Inspection
- OSHA Fatality and Injury Reporting Requirements
- OSHA Injury Recordkeeping Requirements
- OSHA Standards and Safety Programs that Require Documentation
- Q&A



## What Triggers an OSHA Inspection?

- Imminent danger
- Fatality or severe injury
- Complaint or referral
- Programmed inspection
  - 13 National Emphasis Program
  - 140 Local/Regional Emphasis Programs
- Follow-up





## OSHA Citation Penalties Increased August 1, 2016

- Other than Serious \$7,000 to \$12,000
- Serious \$7,000 to \$12,000
- Willful \$70,000 to \$125,000
- Repeat \$70,000 to \$125,000
- 2014, OSHA collected \$143.6 million
- Adjusted by Act equals \$261.4



## **OSHA Inspections - Breweries**

- 272 OSHA inspections of breweries since January 1, 2010
- 14 already in 2017
- 46 in 2016
- 62 in 2015
- Reported serious injury database since January 1, 2015
  10 injuries in breweries (under reported??)
- Inspection information is public record



## **Brewery OSHA Inspections**

Citations

<u>1114028.015</u>	12/22/2015	1054191	OR	Complaint	Partial	312120	3
<u>1110834.015</u>	12/08/2015	1054113	OR	Planned	Complete	312120	3
<u>1107701.015</u>	11/23/2015	1054113	OR	Planned	Complete	312120	2
<u>1100814.015</u>	10/23/2015	0523300	WI	Complaint	Partial	312120	2
<u>1100625.015</u>	10/20/2015	0523300	WI	Referral	Partial	312120	2
<u>1098138.015</u>	10/14/2015	0950632	CA	Accident	Partial	312120	4
<u>1098205.015</u>	10/13/2015	0352430	MD	Referral	Partial	312120	9



## **Injury Reporting Requirements**

### **Expanded reporting requirements**

The rule expands the list of severe work-related injuries and illnesses that **all** covered employers must report to OSHA.

Starting January 1, 2015 employers **must** report the following to OSHA:

- All work-related fatalities within 8 hours (same as current requirement)
- All work-related in-patient hospitalizations of one or more employees within 24 hours
- All work-related amputations within 24 hours
- All work-related losses of an eye within 24 hours



## **Injury Reporting Requirements**

- Provisions That Did Not Change:
- Do not need to report fatalities, amputations & hospitalizations that occur as a result of over the road traffic accidents (unless in a work zone)
- Admission for observation does not make a case reportable
- Do need to report fatal heart attacks



## **Injury Reporting Requirements**

## How can employers report to OSHA?

- By telephone to the nearest OSHA office during normal business hours.
- By telephone to the 24-hour OSHA hotline (1-800-321-OSHA or 1-800-321-6742).
- Online: OSHA is developing a new means of reporting events electronically, which will be available soon at <a href="http://www.osha.gov/report\_online">www.osha.gov/report\_online</a>.



## **Injury Recordkeeping Requirements**

## **Recordkeeping Exemptions**

- The new rule retains the exemption for any firm with ten or fewer employees, regardless of their industry classification, from the requirement to routinely keep injury records.
- Reminder: All employers, even those exempt from recordkeeping requirements, must report a work-related fatality, in-patient hospitalization, amputation, or loss of an eye to OSHA.



## Brief Tutorial on Completing the OSHA Injury Recordkeeping Forms

A review of the recordkeeping requirements and forms at a high level:

- Requirement to complete the forms and evaluate specific exceptions
- The forms in OSHA's recordkeeping package
- Recordability criteria for injuries and illnesses
- Recording injuries/illnesses on the forms



### What forms must be completed?

- OSHA Form 300 Log of Work-Related Injuries and Illnesses
- OSHA Form 301 Injury and Illness Incident Report
- OSHA Form 300A Summary of Work-Related Injuries and Illnesses

Not required if <10 employees</li>



### What cases need to be recorded on the forms?

- Injuries and illnesses
- Work related
- Meet certain severity criteria
- Not necessarily based on workers compensation status



### What are the severity criteria for recording a workrelated injury or illness? First Aid Treatments

- Death
- Loss of consciousness
- Days away from work
- Restricted work activity or job transfer
- Medical treatment beyond first aid

(Prescription medication = recordable)

- •Non-prescription medication
- Tetanus immunizations
- •Cleaning, flushing, soaking wounds
- •Wound coverings (band-aids, butterfly)
- •Hot or cold therapy
- •Non-rigid supports (wraps, elastic bandage)
- Temporary immobilization devices (splints)
- •Drilling fingernails and toenails
- •Eye patches
- •Simple removal of foreign bodies from the eye
- •Simple removal of splinters
- •Finger guards
- Massages
- •Drinking fluids for heat stress



### OSHA Form 300: Recording Injuries (Keep up to date within 7 days of injury)

#### Attention: This form contains information relating to employee health and must be used in a manner that protects the confidentiality of OSHA's Form 300 (Rev. 01/2004) Year employees to the extent possible while the Log of Work-Related Injuries and Illnesses information is being used for occupational U.S. Department of Labor safety and health purposes. Occupational Safety and Health Administration You must record information about every work-related injury or illness that involves loss of Form approved OMB no. 1218-0176 consciousness, restricted work activity or job transfer, days away from work, or medical treatment beyond first aid. You must also record significant work-related injuries and illnesses that are diagnosed by a Establishment name physician or licensed health care professional. You must also record work-related injuries and illnesses that meet any of the specific recording criteria listed in 29 CFR 1904.8 through 1904.12. Feel free to use two City State Identify the person Describe the case Classify the case CHECK ONLY ONE box for each case Enter the number of (A) (C) (D) (F)(B) (E) based on the most serious outcome for that days the injured or ill Check the "injury" column or choose one Where the event Case Employee's Name Job Title Date of Describe injury or illness, case: worker was: type of illness: No. (e.g., Welder) injury or occurred (e.g. parts of body affected, (M) All other illnesse onset of Loading dock and object/substance On job Skin Disorder illeace Daus awau Awau Hearing Loss north end) that directly injured or Respiratory Death Remained at work Poisoning Condition (mo./day) transfer or from work From made person ill (e.g. restriction Second degree burns on Work. Injury Job transfer Other record-(days) right forearm from (days) / restriction able cases acetylene torch) [4] (2) (3) (G) (K) m. (5) (6) (H) (L) m ม 1 Mark Bagin 5/25 Welder basement fell from ladder 1 1 poisoning from lead 2 Shana Alexander Foundry man 7/2 pouring dock fumes ~ 12 sprained left foot, fell 8/5 3 Sam Sander Electrician 10 2nd floor storerool over box 1 4 Balph Boccella 9/17 Laborer packaging departm back strain lifting a box 1 5 14 Machine production 5 Jarrod Daniels operator 10/23 floor dust in eye 1 -

(For a list of specific treatments considered to be first aid, see section 1904.7(b)(5) [PDF].)



### OSHA Form 301: Injury and Illness Incident Report (State first report of injury may suffice)

Information about the omnlovee

#### OSHA's Form 301 Injury and Illness Incident Report

Attention: This form contains information employee health and must be used in a ma protects the confidentiality of employees to possible while the information is being used occupational safety and health purposes.

Information about the case

This Injury and Illness Incident Report is one of the first forms you must fill out when a recordable workrelated injury or illness has occurred. Together with the Log of Work-Related Injuries and Illnesses and the accompanying Summary, these forms help the employer and OSHA develop a picture of the extent and severity of work-related incidents.

Within 7 calendar days after you receive information that a recordable work-related injury or illness has occurred, you must fill out this form or an equivalent. Some state workers' compensation, insurance, or other reports may be acceptable substitutes. To be considered an equivalent form, any substitute must contain all the information asked for on this form.

According to Public Law 91-596 and 29 CFR 1904, OSHA's recordkeeping rule, you must keep

mormation about the employee	information about the case
1) Full name	10) Case number from the Log
2) Street	11) Date of injury or illness/
	12) Time employee began work
Gity State ZIP	13) Time of event
3) Date of birth//	14) What was the employee doing just b
4) Date hired//	tools, equipment, or material the empl
5) 🗍 Male	carrying roofing materials"; "spraying
Female	
Information about the physician or other health care	15) What happened? Tell us how the injun fell 20 feet"; "Worker was sprayed wit
professional	developed soreness in wrist over time.
6) Name of physician or other health care professional	



### **OSHA 300A: Summary of Work-Related Injuries and Illnesses**

#### OSHA's Form 300A (Rev. 01/2004)

#### **Summary of Work-Related Injuries and Illnesses**



Form approved OMB no. 1218-0176

All establishments covered by Part 1904 must complete this Summary page, even if no work-related injuries or illnesses occurred during the year. Remember to review the Log to verify that the entries are complete and accurate before completing this summary.

Using the Log, count the individual entries you made for each category. Then write the totals below, making sure you've added the entries from every page of the Log. If you had no cases, write "0."

Employees, former employees, and their representatives have the right to review the OSHA Form 300 in its entirety. They also have limited access to the OSHA Form 301 or its equivalent. See 29 CFR Part 1904.35, in OSHA's recordkeeping rule, for further details on the access provisions for these forms.

Total number of deaths	Total number of cases with days away from work	Total number of cases with job transfer or restriction	Total number of other recordable cases
(G)	(H)	(1)	(J)
Number of D	ays		
Total number of da from work		otal number of days of job ansfer or restriction	
(K)	-	(L)	
Injury and II	lness Types		
Total number of	2		
Injuries		(4) Poisonings (5) Hearing loss	
		to a rearing toss	

#### Post this Summary page from February 1 to April 30 of the year following the year covered by the form.

Public reporting burden for this collection of information is estimated to average 58 minutes per response, including time to review the instructions, search and gather the data needed, and complete and review the collection of information. Persons are not required to respond to the collection of information unless it displays a currently valid OMB control number. If you have any comments about these estimates or any other aspects of this data collection, contact: US Department of Labor, OSHA Office of Statistical Analysis, Room N-3644, 200 Constitution Avenue, NW, Washington, DC 20210. Do not send the completed forms to this office.

Street	
	State ZIP
	Statt Zat
Industry description (e.g., Manufactu	re of motor truck trailers)
Standard Industrial Classification (S	SIC), if known (e.g., 3715)
OR	
North American Industrial Classific	cation (NAICS), if known (e.g., 336212)
Employment information Worksheet on the back of this page to estin	n (If you don't have these figures, see the mate.)
Annual average number of employe	
Total hours worked by all employee	s last year
Sign here	
Knowingly falsifying this doo	cument may result in a fine.
I certify that I have examined th nowledge the entries are true, a	is document and that to the best of my accurate, and complete.
nomenge me entres me a ue, i	accurace, and complete.
Company executive	Title
() -	/ / Date

## NAICS Code 312120



### **Keep the Forms on File**

- File and update for 5 years
- Do not send copies to OSHA unless asked to do so
  - Electronic reporting beginning 2017 for employers with >250 employees or in certain high hazard industries
- Allow access to the records

(For details on access provisions, see section <u>1904.35</u> [PDF] and <u>1904.40</u> [PDF].)



## Compliance assistance materials

How do I fill out the OSHA 300 log?

For directions and training on how to keep the log, visit

https://www.osha.gov/recordkeeping/

https://www.osha.gov/recordkeeping/tutorial.html

### **Treatment beyond First Aid** OSHA's Form 300 (Rev. 01/2004) U.S. Department of Labo og of Work-Related Injuries and Illnesses CHECK ONLY ONE **OSHA Form 300: Recording a Fatality** OSHA's Form 300 (Rev. 01/2004) U.S. Department of Labo Log of Work-Related Injuries and Illnesses **Brief Tutorial on Completing** the OSHA Recordkeeping Forms

**OSHA Form 300: Recording a Case with Medical** 



## **Safety Recordkeeping - Overview**

- What does "Documentation" Mean?
- What does "Certification" Mean?
- Common OSHA standards requiring documentation
- Maintenance/Retention of Records
- Exposure and Medical Records
- Tips on Record Maintenance



## "Older" vs. "Newer" Standards

- Older Standards
  - Require Inspections
  - Don't Require Certification or Documentation
    - 1910.27(f): Ladder Inspection
- Newer Standards
  - Require Inspections
  - Require Certification of Requirements
    - 1910.147: Lockout / Tagout
      - Written Procedures
      - Periodic Inspection Certification
      - Training Certification





## Why Maintain Documents?

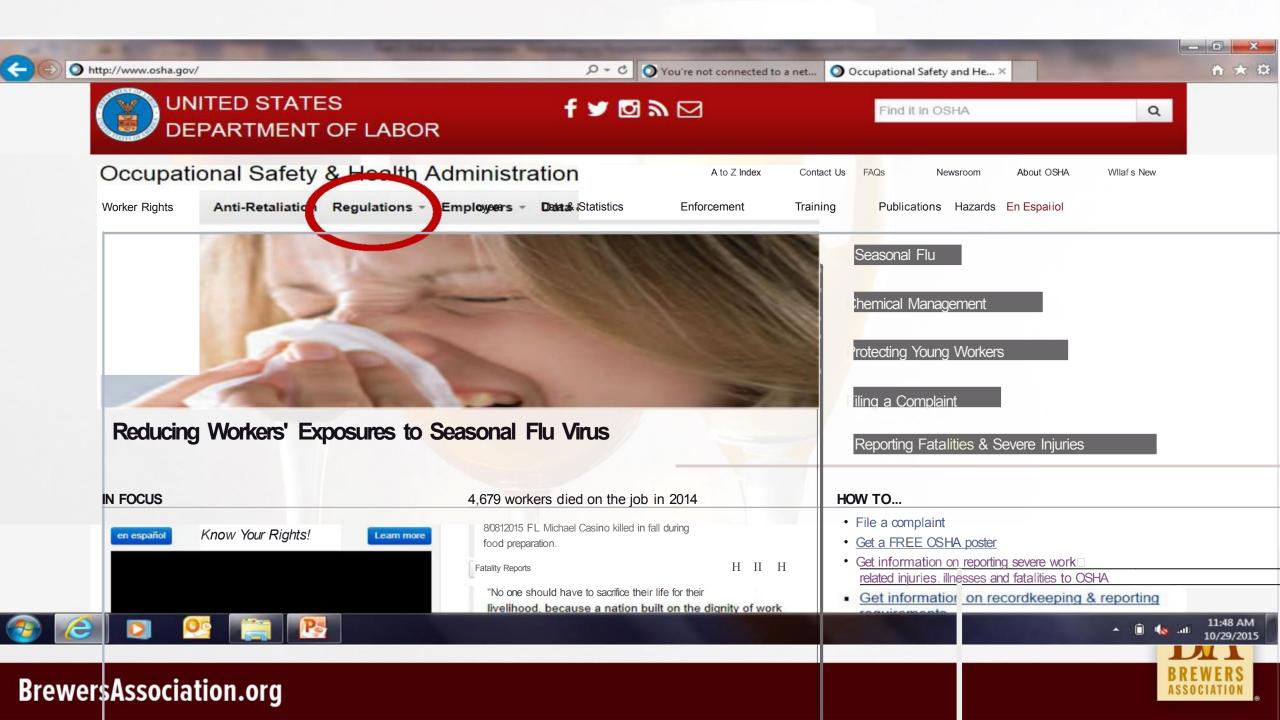
- "If it isn't written, it didn't happen"
  - Example: Verbal Warnings, training, hazard assessment
- Evidence of:
  - What Was Done/Covered
  - When It Was Done
  - Who Was There
  - Who Was Coordinating/Training



# How Do I Know What Documents Are Required?

- OSHA Standards
  - 1910:General Industry
- Documents Required
  - Written Programs & Procedures
  - Inspections & Program Reviews
  - Certifications
  - Training
  - Industrial Hygiene Monitoring / Exposure Records / Medical Records
  - Assessments / Hazard Evaluations





## Common OSHA Standards (requiring documentation)

- List is NOT Complete:
  - 1904: Injury & Illness Log
  - 1910.38 & .39: Emergency Action & Fire Plan
  - 1910.95: Hearing Conservation / Noise
  - 1910.119: Process Safety Management (PSM)
  - 1910.120: Emergency Response -HAZWOPER
  - 1910.132: Personal Protective Equipment- PPE
  - 1910.134: Respiratory Protection Program
  - 1910.146: Permit-Required Confined Spaces



## Common OSHA Standards (requiring documentation)

- 1910.147: Lockout Tagout
- 1910.157: Portable Fire Extinguishers
- 1910.178: Powered Industrial Trucks
- 1910.179: Overhead and Gantry Cranes
- 1910.1200: Hazard Communication



## Emergency Action and Fire Prevention 1910.39&39

- Written program to document procedures (<10 employees verbal exception)</li>
  - How to report emergency List of fire hazards
  - Evacuation procedures Procedures for flammable materials
  - Accounting for employees Maintenance of safeguards to prevent fire
  - Rescue or medical duties
- Emergency communication process
- Employee training

BrewersAssociation.org

## Good resource is OSHA expert advisor, www.osha.gov



## Noise: 1910.95

- Written hearing conservation program (if exposures >85 dBA)
- Exposure measurements
  - Sound level meter or dosimeter readings
- Employee training
- Audiograms
  - Employee Info
  - Testing equipment information
  - Retain for duration of affected employee's employment





## **Personal Protective Equipment 1910.132(d)**

Written program

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- Verify that the required workplace hazard assessment has been performed:
  - Written Certification
    - Identifies the workplace evaluated;
    - Person certifying evaluation has been performed;
    - Date(s) of the hazard assessment; and,
    - · Identify the document as a certification of

hazard assessment





## **Personal Protective Equipment**

- Verify that each affected employee has received and understood the required training:
  - Written Certification
    - Name of each employee trained,
    - Date(s) of training, and
    - Identifies the subject of the certification.



## **Respiratory Protection 1910.134**

- Written Respiratory Protection Program
  - Assessment of hazards
  - Selection of respirators
  - Medical evaluation
  - Fit Testing
  - Procedures for use
  - Cleaning and inspection
- Medical certification
- Employee training records





## **Permit-Required Confined Spaces: 1910.146**

- Written confined space program
- Inventory and classification of spaces
- Procedures for entry
- Written permit system:
  - Cancelled entry permits
    - Retained for One Year
- Alternative entry procedures
  - Certify safe entry under (c)(5) or (c)(7)
  - Duration of the entry
- Training certification

**BrewersAssociation.org** 

Instrument calibrations

First Aid/ CPR training certification





## LOCKOUT / TAGOUT 1910.147

- Written program
- Specific written procedures:
  - Machine specific: Step-by-Step
- Certification of periodic inspection
  - Machine or group of machines
  - Date of the inspection
  - Employee(s) utilizing the procedure
  - Authorized person performing inspection
- Certification of training
  - Employee name
  - Date of training







## **Fire Extinguisher Inspections**

- Need monthly visual inspection
  - CAN BE documented on backside of tag





### BrewersAssociation.orgave annual

## Powered Industrial Trucks – 1910.178

- Written program
- Training and certification for operators
- Recertification and retraining every 3 years or after incident
- Other records
  - Maintenance records
  - Daily or pre-use inspections
  - Manufacturer approved modifications example man lift platform



## **Access To Exposure & Medical Records**

- Exposure records
  - (M)SDS
  - Industrial hygiene monitoring
- Medical Records
  - Medical surveillance results
  - Written medical opinions

## Access To Exposure & Medical Records 1910.1020

### Retention Time:

- Unless specified in a "vertical" standard may be different
- "Employee medical records." The medical record for each employee shall be preserved and maintained for at least the <u>duration of employment plus thirty (30)</u> <u>years</u>, except that the following types of records need not be retained for any specified period:
- The medical records of employees who have worked for less than (1) year for the employer need not be retained beyond the term of employment <u>if they are</u> provided to the employee upon the termination of employment.
- "Employee exposure records." Each employee exposure record shall be preserved and maintained for at <u>least thirty (30) years</u>



## **BLOODBORNE PATHOGENS 1910.1030**

- Written exposure control plan
  - Reviewed at least annually
    - with input from non-management employees
- Training
  - Date(s)
  - Content or Summary
  - Names and Qualifications of Trainer
  - Names and Titles of Attendees
  - Retained for <u>3 Years</u>
- Training materials
- Sharps log–Can be incorporated into 300 Log



## Hazard Communication 1910.1200

- Written program
  - Inventory listing
  - (M)SDS
  - Labeling
  - Training



- (M)SDS: (Material) Safety Data Sheets
  - 30 years after you stop using it, or retain other record of use



## **Posting Requirements**

- OSHA Job Safety & Health Poster
- OSHA 300A: Feb. 1 April 30
- Noise Standard
- Access to Information (Can be Poste
- "Employer shall make readily available..."



- How to Access Exposure & Medical Records
- Standards and Appendices: Expanded Health



### **Other Documentation - Recommended**

- These types of documents may be requested by OSHA during an inspection but you may not choose to provide unless they help your case
  - Disciplinary actions
  - Incident investigations
  - Self-inspections/audits and corrective actions
  - Insurance carrier audits and reports
  - Safety committee meeting agenda and minutes
  - Workers compensation loss runs



## **Sources of Help**

- BA SSC BMPs and lessons learned
- MBAA Safety program templates
- OSHA website
- OSHA consultation program
- Workers compensation carrier
- Insurance broker



## **Questions?**

