

**CRAFT
BREWERS
CONFERENCE**
& BrewExpo America®

**Draught Beer
Quality Workshop**
2022



#CraftBrewersCon



Winning On Premise



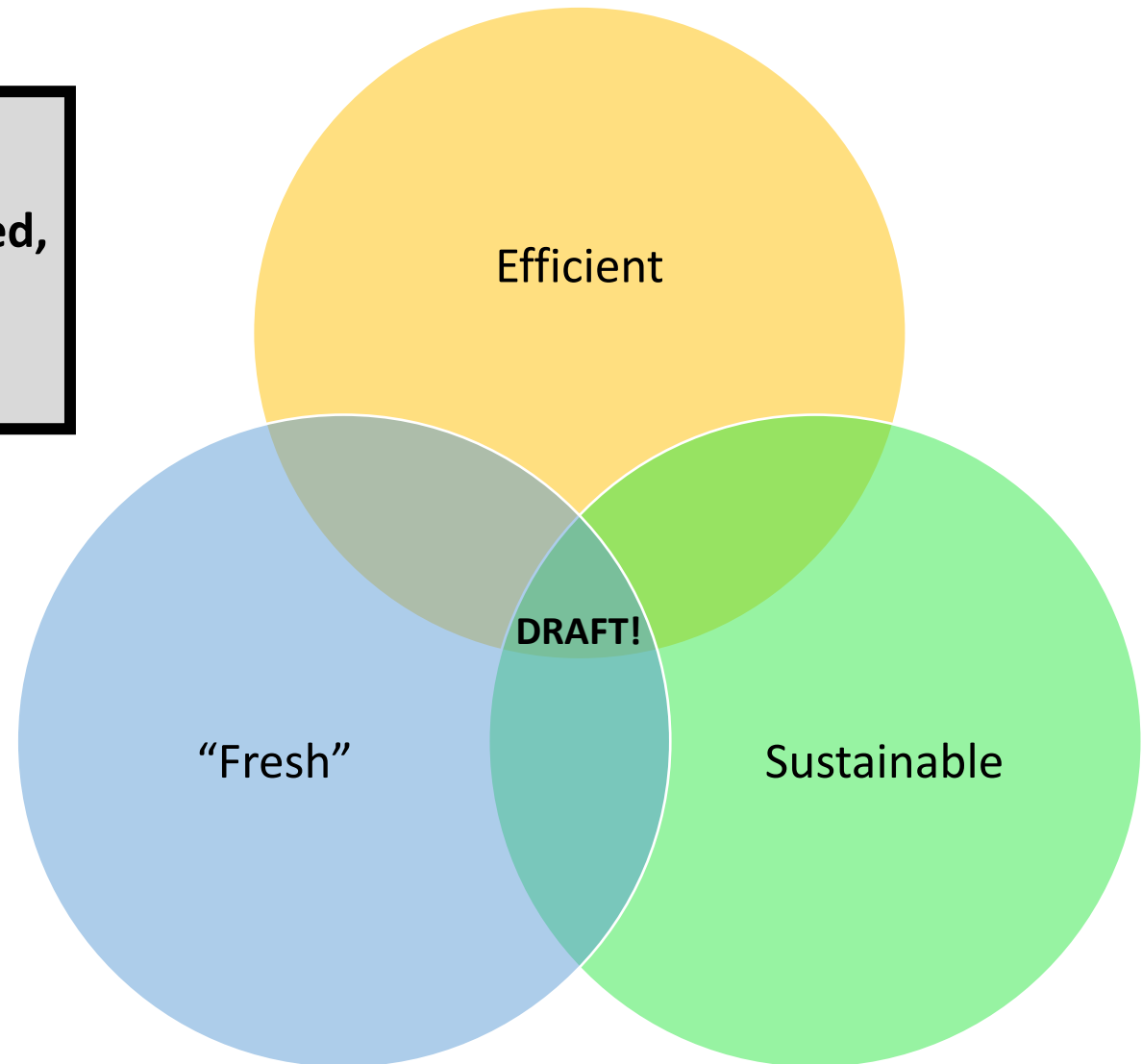
Our Mission: Increase Volume of Beer Served from Kegs





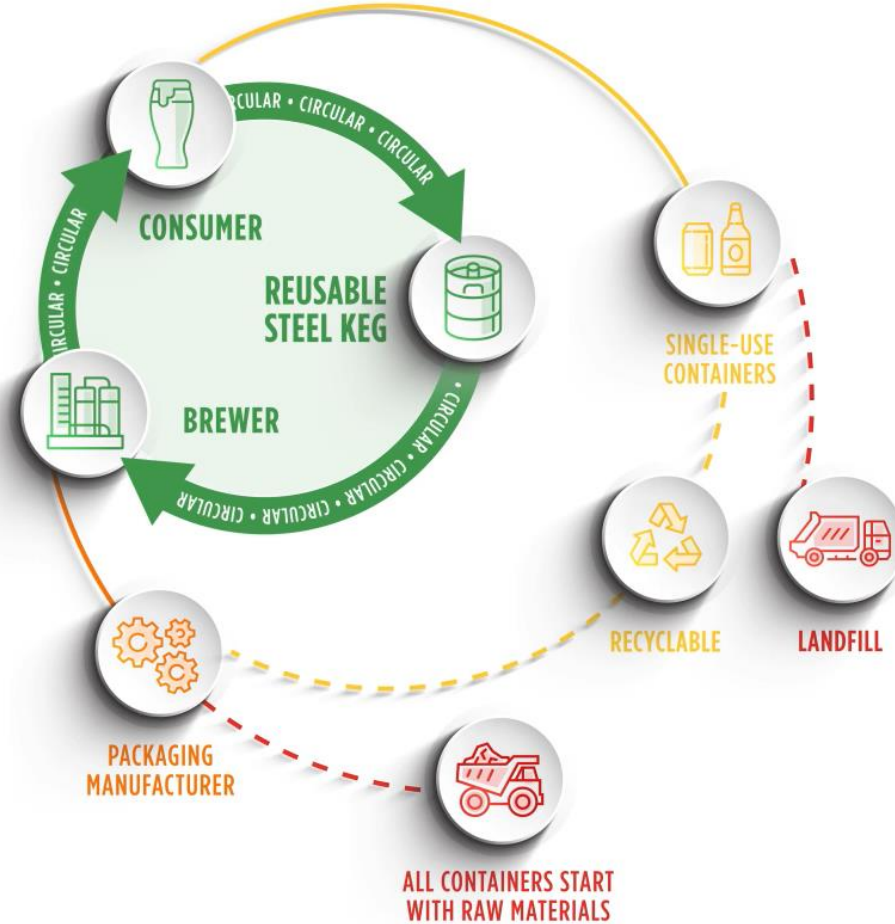
Just Because We're Biased, Doesn't Mean We're Wrong

**Draft beer is Craft's most differentiated,
ownable weapon on premise!**





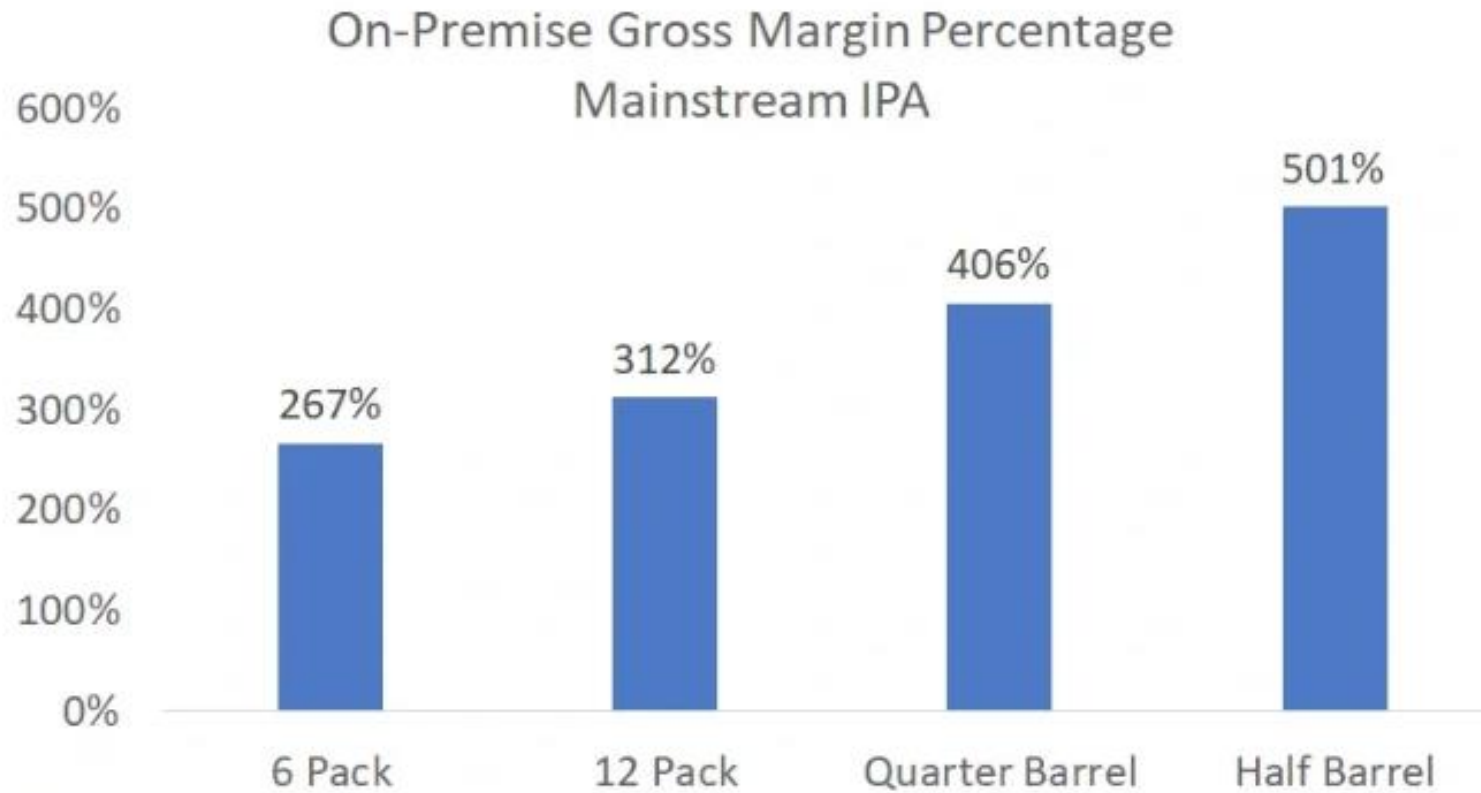
Draft is the most circular / sustainable choice on premise



REUSABLE > RECYCLABLE > LANDFILL



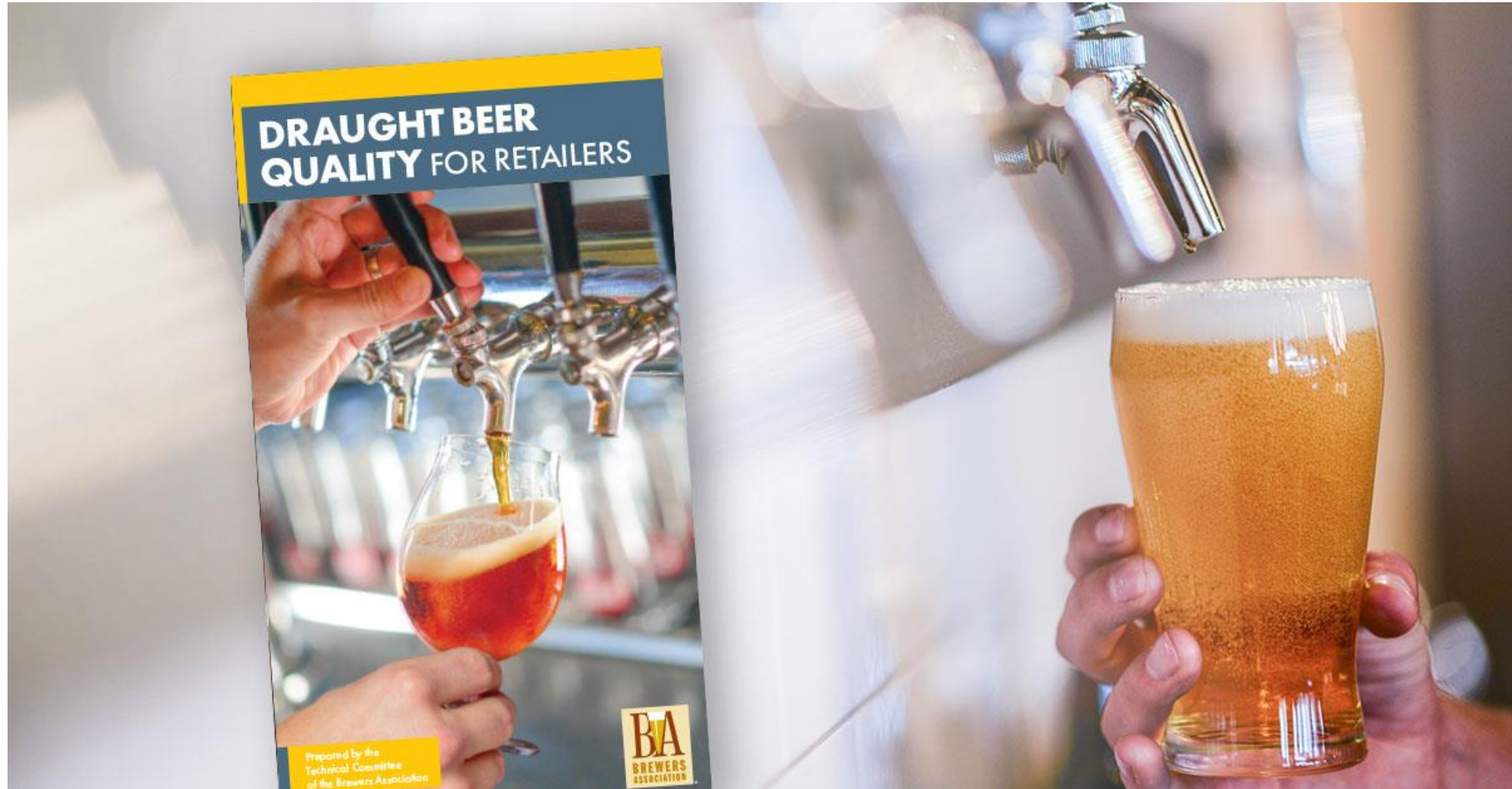
Resource Efficiency Frequently Correlates with Economic Efficiency



Source: Seventh Point Analytic



Kegs Deliver a Uniquely Fresh Experience



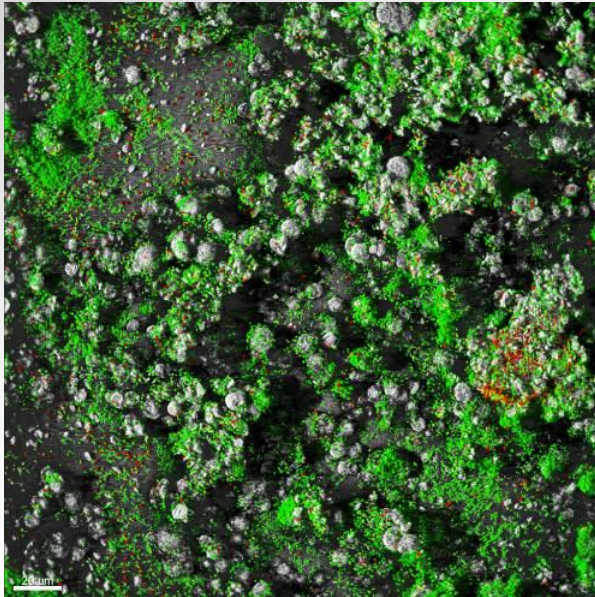
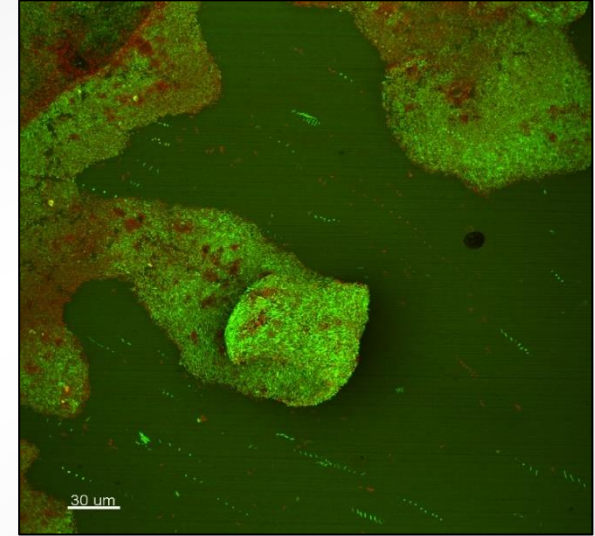
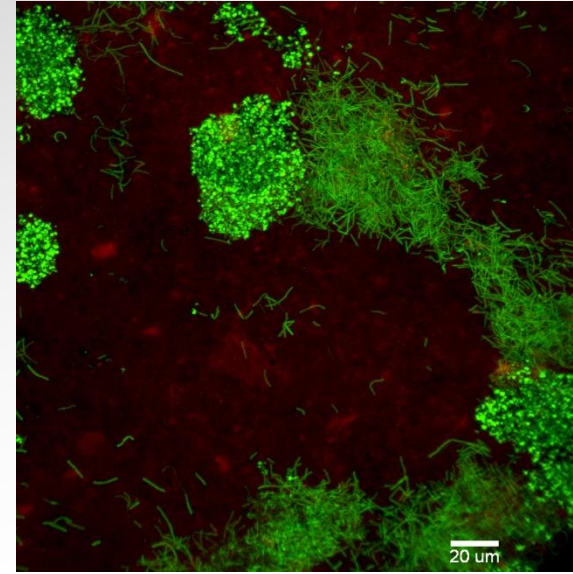
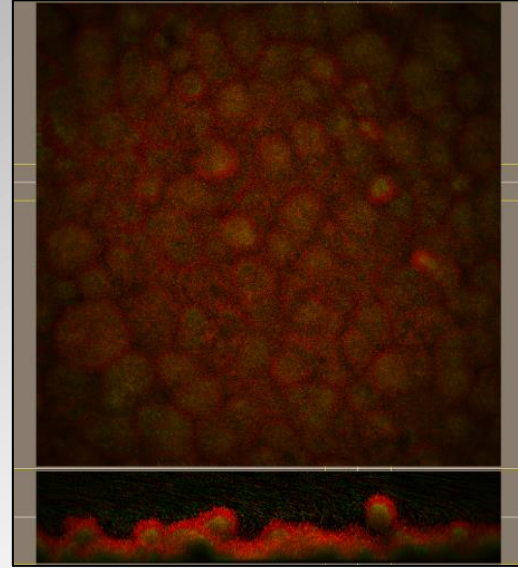
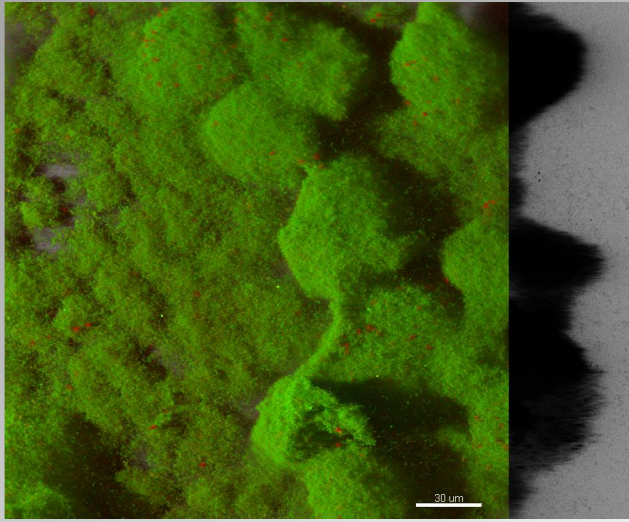
Battling Biofilms in Beer Draught Lines

Darla Goeres, PhD

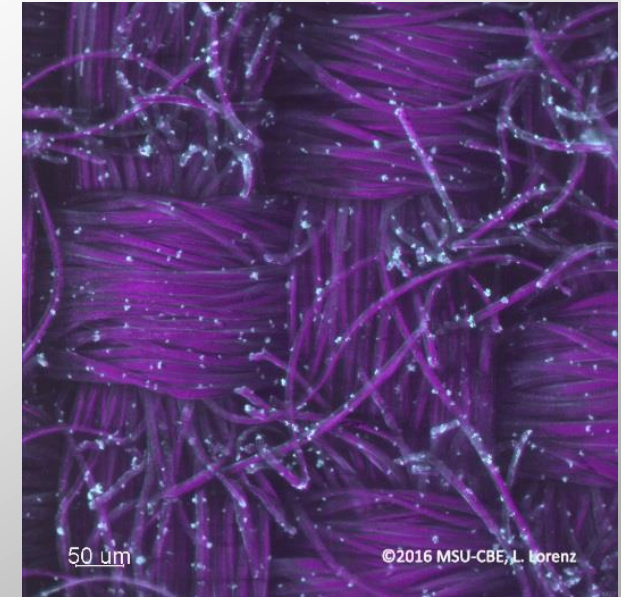
Research Professor of Regulatory Science
darla_g@montana.edu

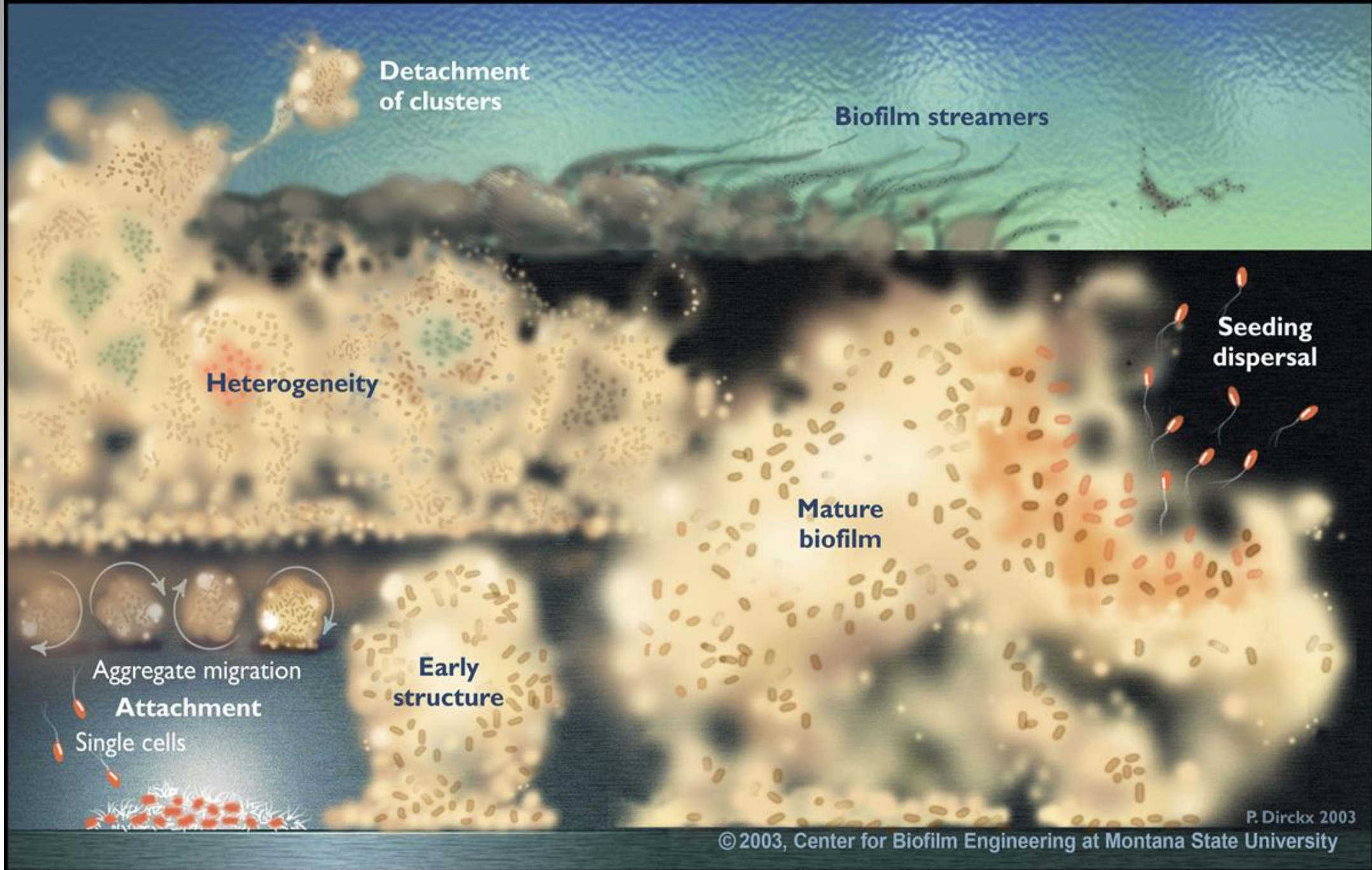
Center for Biofilm Engineering
Montana State University





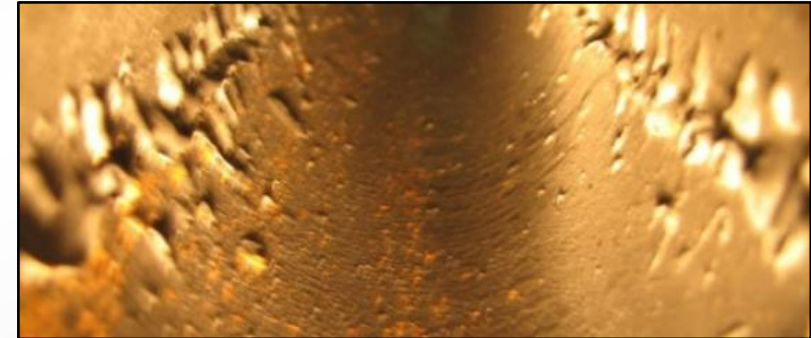
Biofilm bacteria are a self-organized, cooperative community of microorganisms embedded in a matrix of extracellular polymeric substances.





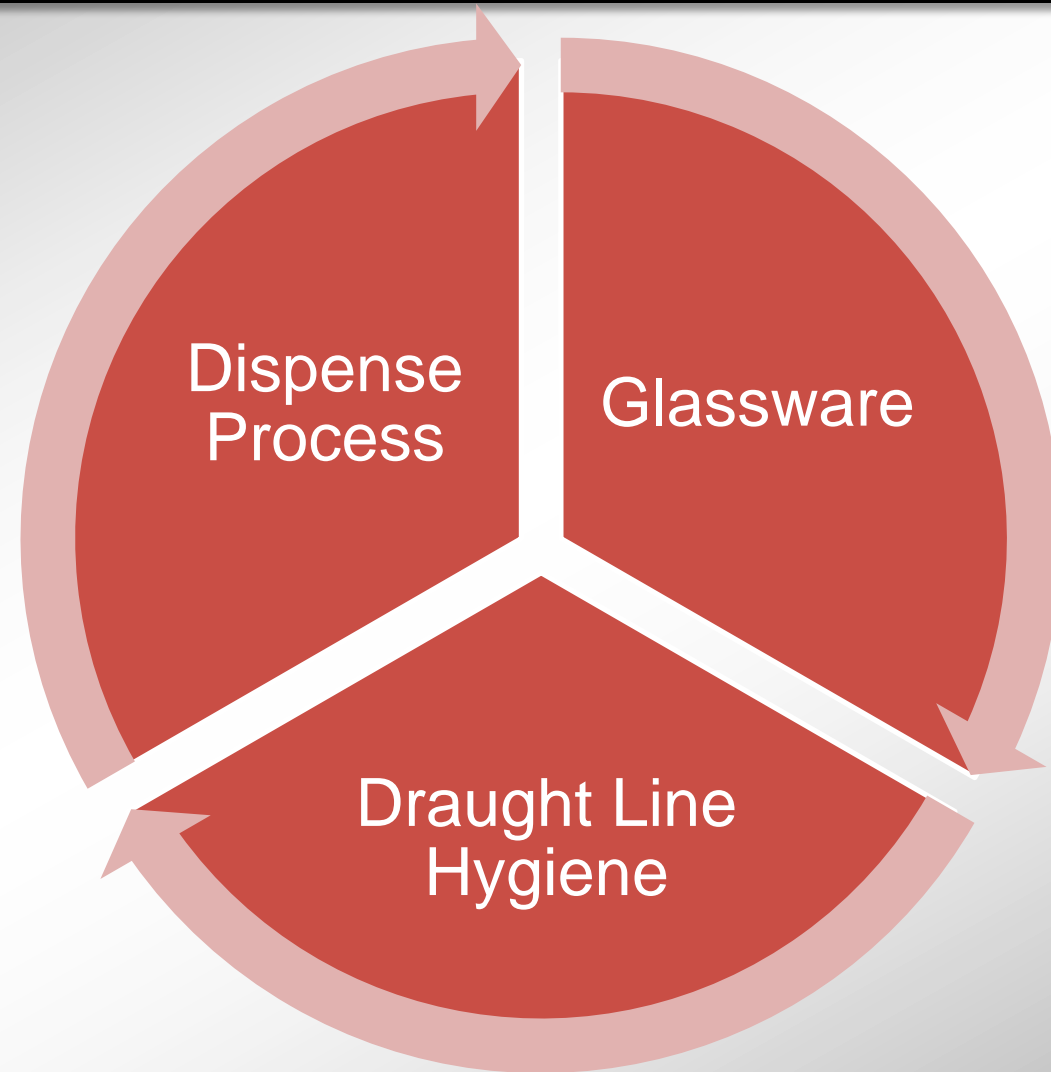
Why do we care about biofilm?

- Tolerant to antimicrobials
- Public health
- Structure & equipment degradation
- Safety
- Aesthetics & **taste**
- Bioremediation & biofuels





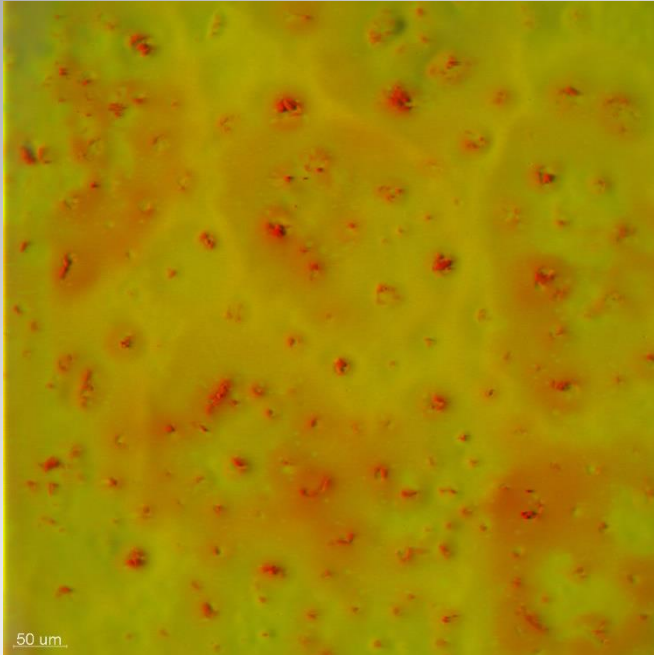
Great Tasting Beer



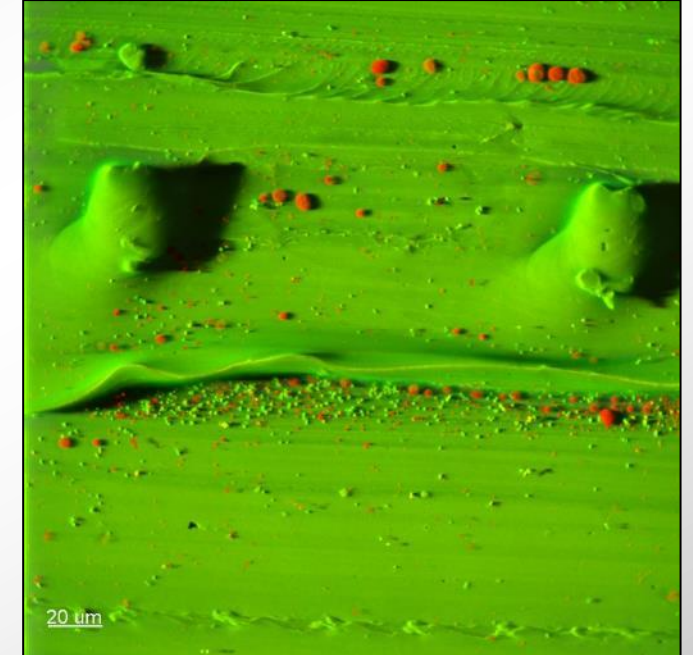
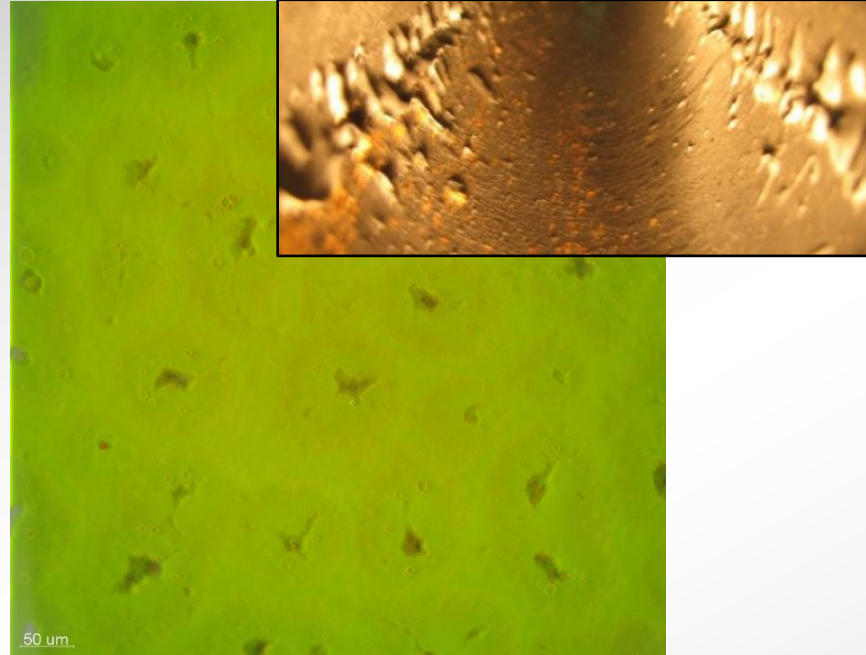
Biofilm & Beer



Biofilm grows in compromised tubing



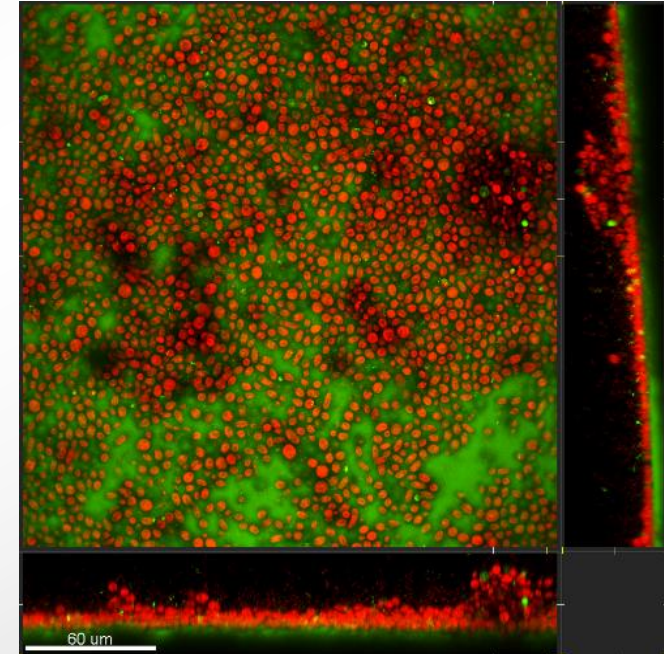
Images of beer line tubing
collected from a bar



Images of etched beer line
tubing in the laboratory

Research Question

- Does beer draught line tubing aged to simulate 1, 2 and 5 years of cleaning support more biofilm growth?
- Is the resulting biofilm more challenging to kill?



L. Miller, 2020

Age Vinyl Beer Tubing



*390 minutes

**60 minutes

Inoculum

Prepared in Barney Miller Medium + pale ale beer:

- *Pediococcus damnosus* ATCC 29358
- *Acetobacter aceti* ATCC 15973
- *Lactobacillus rhamnosus* ATCC 8538

Prepared in Yeast Peptone Dextrose:

- *Saccharomyces cerevisiae* (Safale yeast packet)

Incubated at 4 °C for 3 days. Target density = $10^4 - 10^6$ CFU/mL



Acetobacter aceti

Experimental Design

Combine
inoculums + flat
pale ale

Recycle:
10 mL/min
1 hr/day
2 days

Sample

Treat with
caustic (no
recycle)

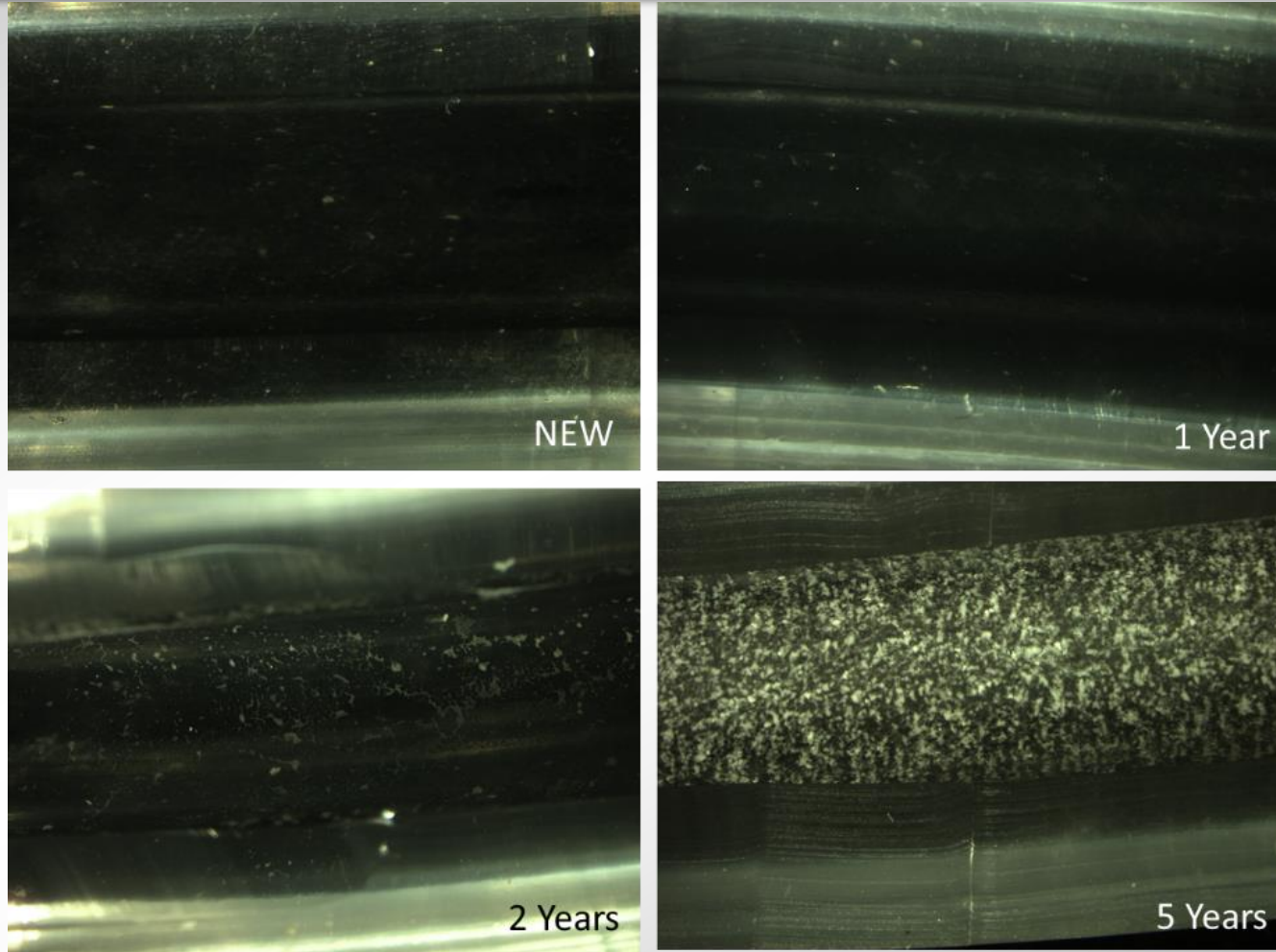
Rinse with
water

Sample

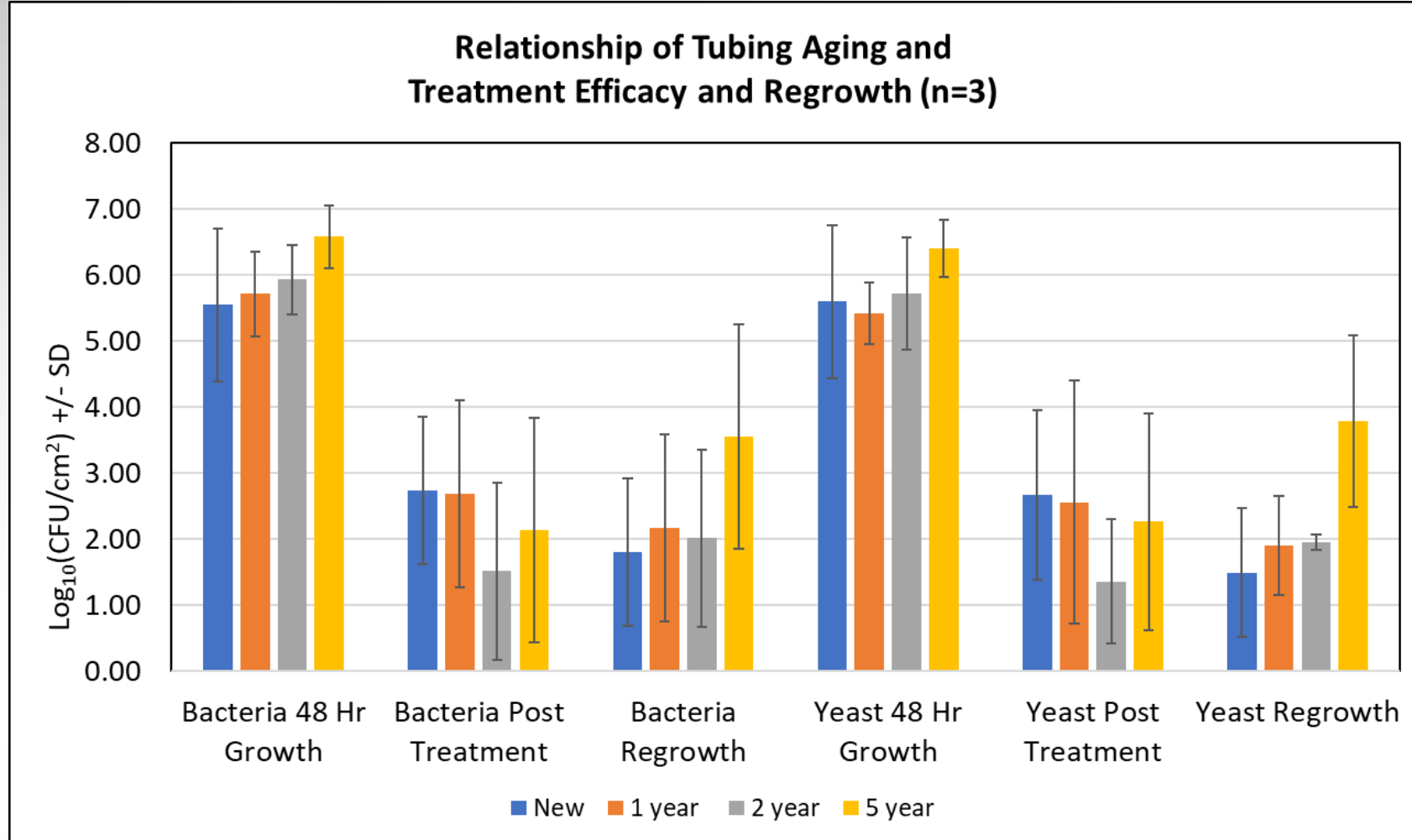
Fill with
Barney
Miller + pale
ale (24hr)

Sample

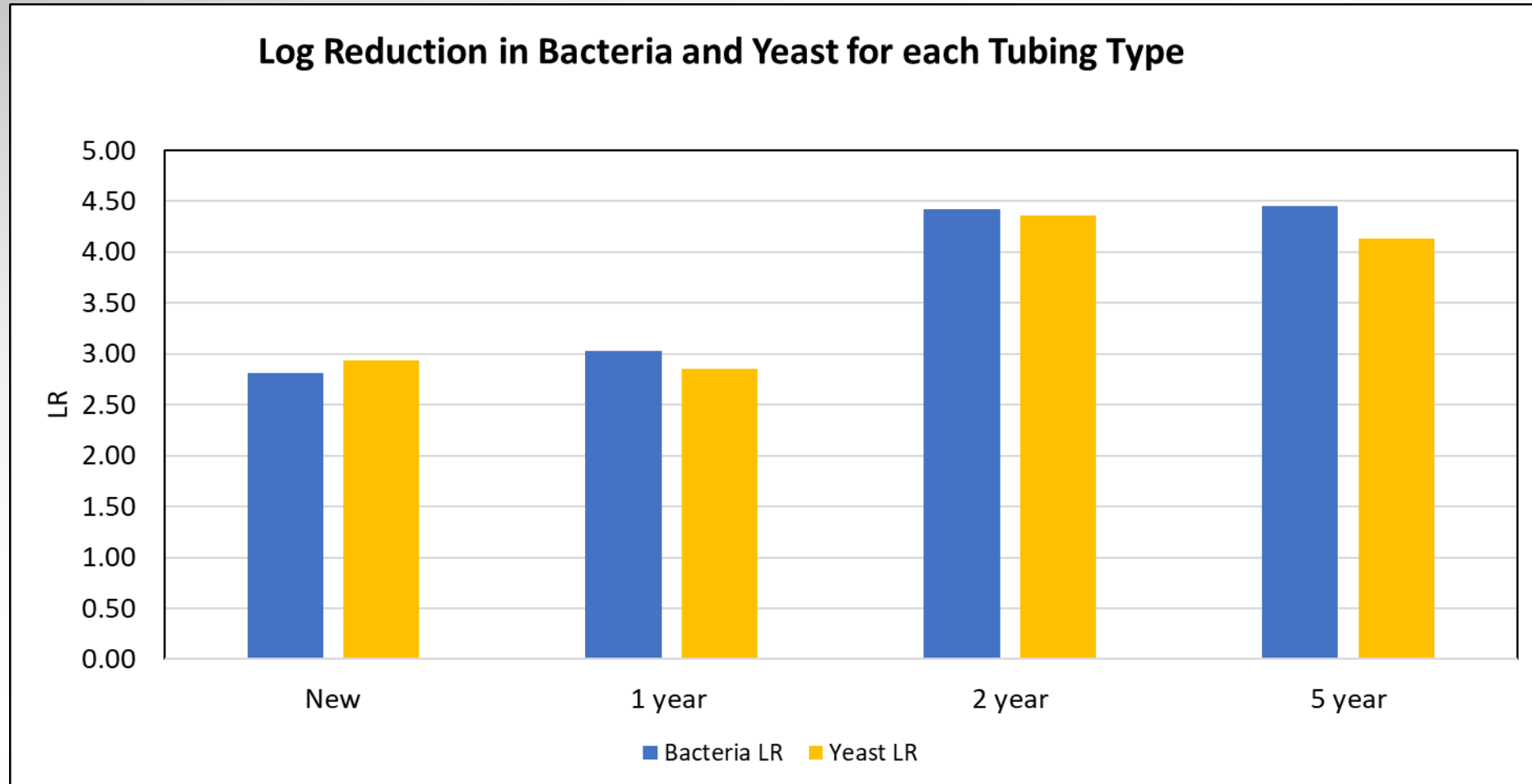
Results: tubing visually changes after 2 years of simulated treatment



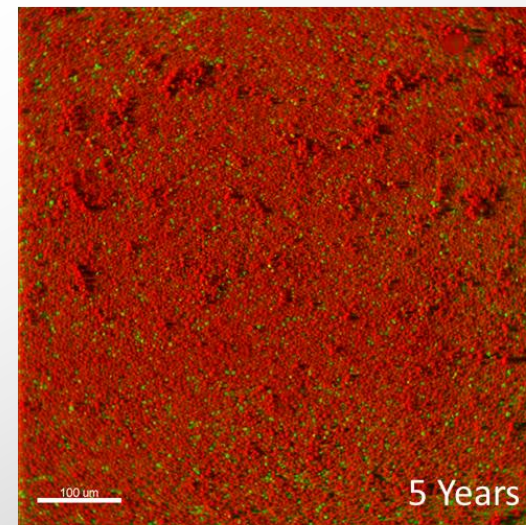
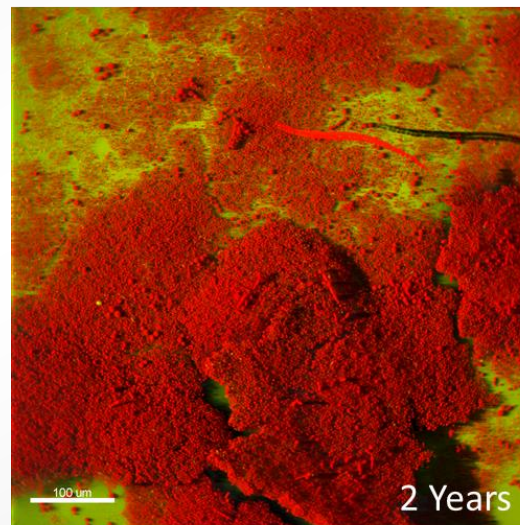
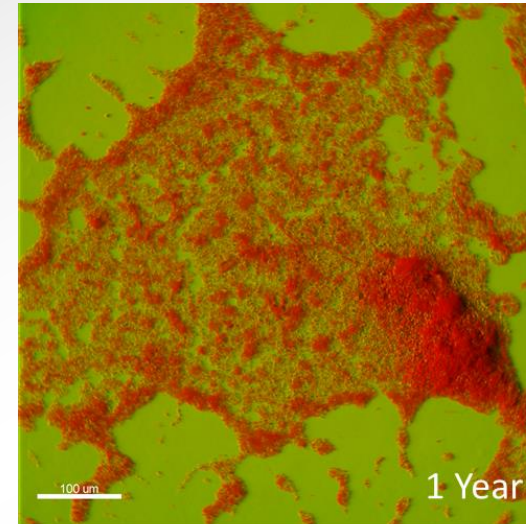
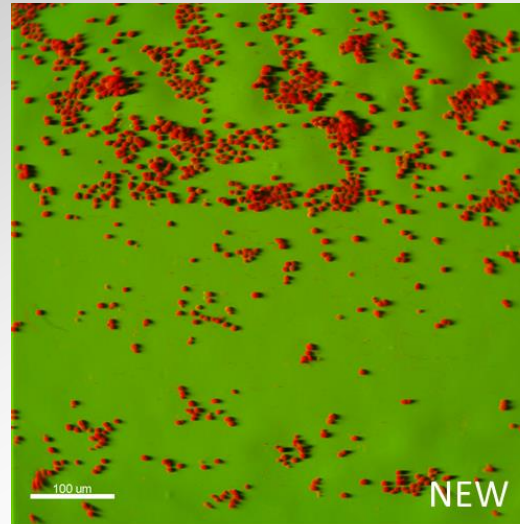
Results: more biofilm harvested from aged tubing; more regrowth



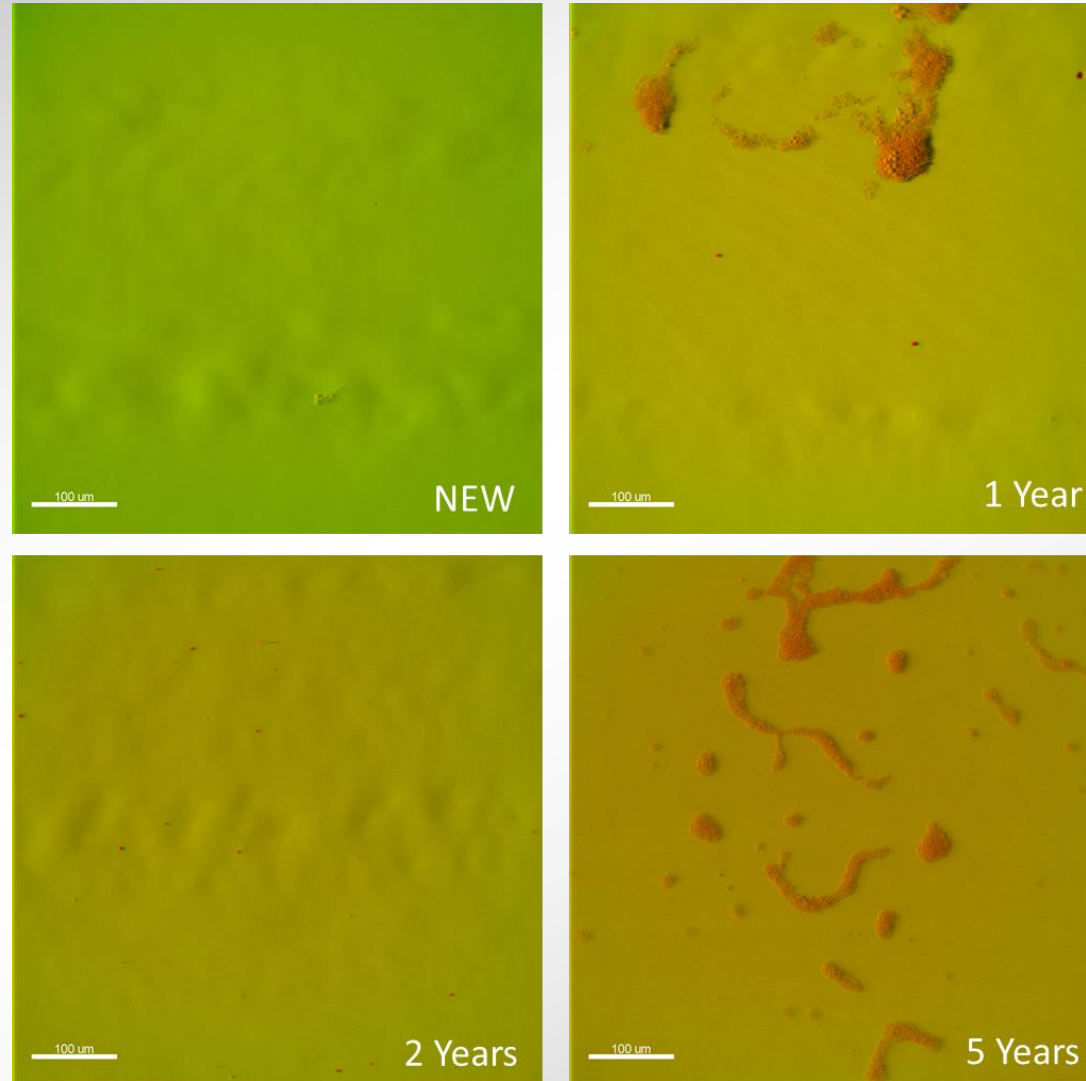
Results: caustic was effective against biofilm in aged tubing



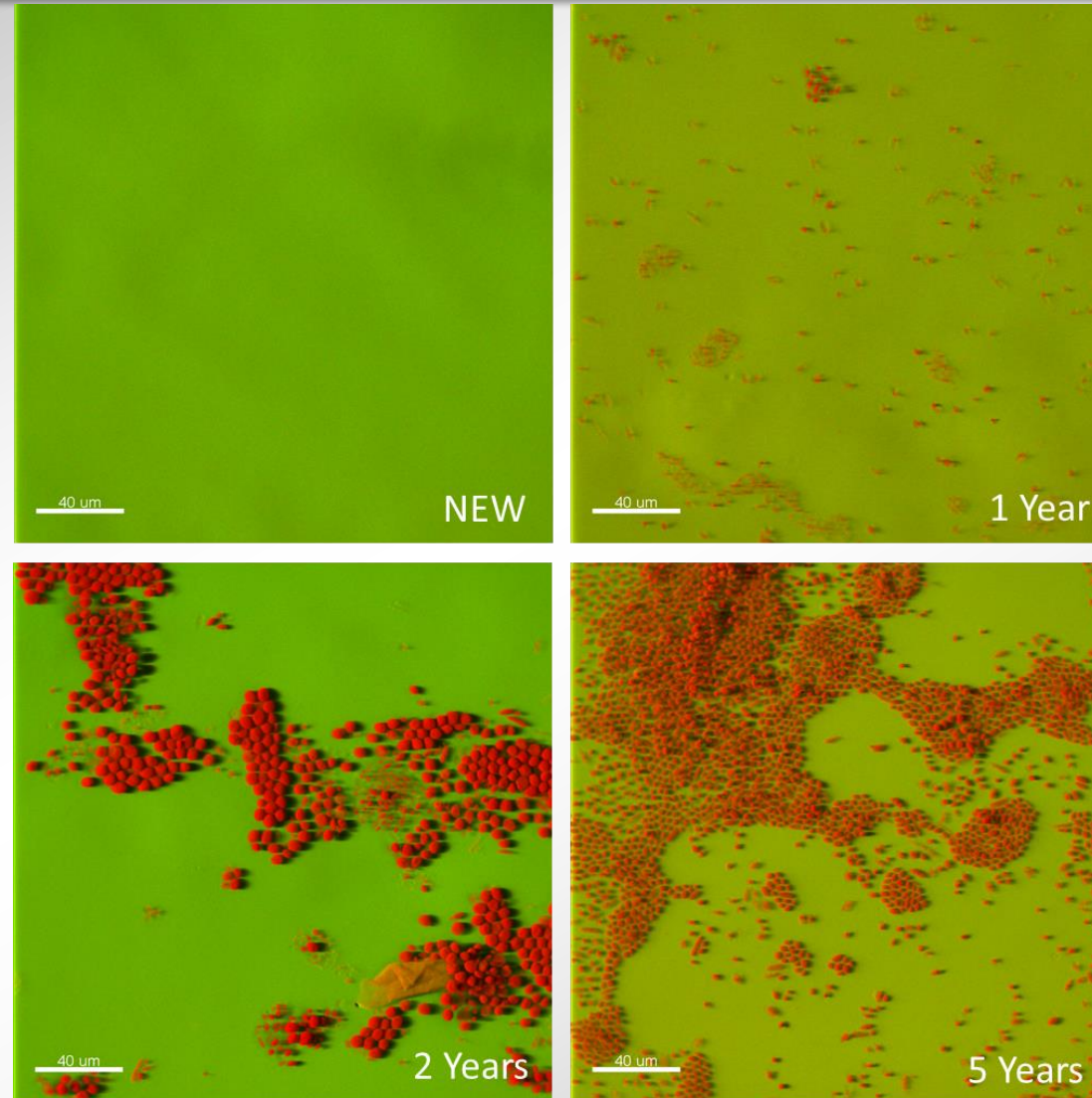
Images confirm plate counts: 48 hr growth



Images confirm plate counts: following treatment



Images confirm plate counts: regrowth



Summary

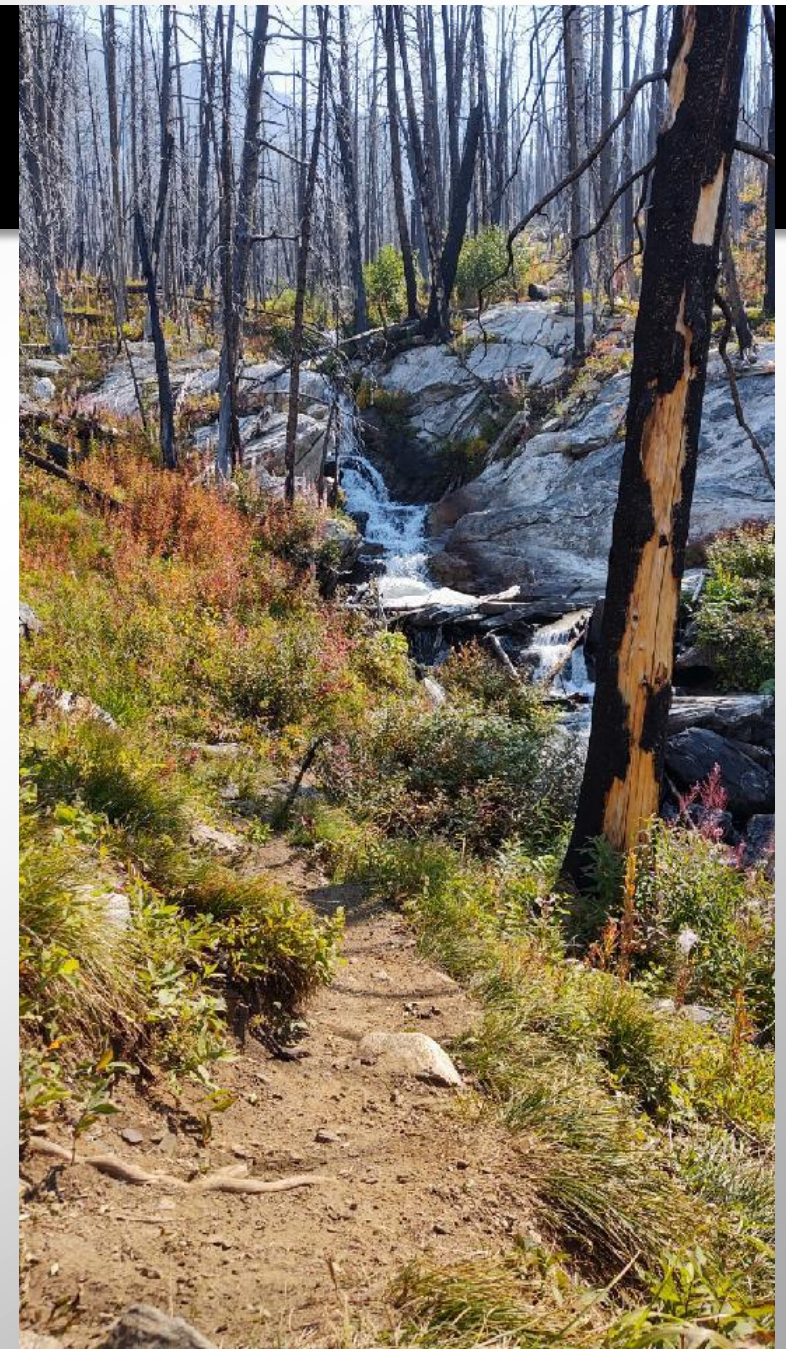
- Data demonstrated a trend between biofilm accumulation and age of tubing.
- Extended exposure to caustic and acid compromised tubing integrity.
- Caustic effectively killed/removed biofilm, regardless of tubing age.
- Biofilm recovered more quickly in aged tubing, suggesting the caustic will cease to be as effective as system ages.

Recommendations

- Always consider biocide and material compatibility
- Consider changing system components 'more frequently'
- Challenge the industry to develop a biosensor that monitors microbial contamination in real time to optimize cleaning protocols

Path(s) Forward

- **Prescriptive path** – follow best practices specified in the Draft Beer Quality Manual
- **Performance path** – build consensus on clean-in-place performance standards for beer draught lines
 - Target level of: surface cleanliness, control, removal, and/or kill
 - Reporting guidelines
 - Testing guidelines



Cheers



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SBML
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